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Agrément Certificate 13/5018

Product Sheet 1

ATLAS/AVAL EXTERNAL WALL INSULATION SYSTEM

ATLAS/AVAL EPS EXTERNAL WALL INSULATION SYSTEM

This Agrément Certificate Product Sheet⁽¹⁾ relates to Atlas/Aval EPS External Wall Insulation System, comprising adhesively fixed expanded polystyrene (EPS) insulation boards, with supplementary mechanical fixings with a reinforced basecoat and render finishes. The system is suitable for use on the outside of external masonry walls in new and existing domestic and non-domestic buildings up to 18 metres in height.

(1) Hereinafter referred to as 'Certificate'.

CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- · design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.



KEY FACTORS ASSESSED

Thermal performance — the system can be used to improve the thermal performance of external walls and can contribute to satisfying the requirements of the national Building Regulations (see section 6).

Strength and stability — the system can adequately resist wind loads and have sufficient resistance to impact damage. The impact resistance is dependent on the system chosen (see section 7).

Behaviour in relation to fire — the system has a reaction to fire classification of B-s1, d0 or B-s2, d0 or C-s2, d0 in accordance with BS EN 13501-1: 2007, depending on the system chosen (see section 8).

Risk of condensation — the system can contribute to limiting the risk of interstitial and surface condensation (see section 11).

Durability — when installed and maintained in accordance with the Certificate holder's recommendations and the terms of the Certificate, the system will remain effective for at least 30 years (see section 13).

The BBA has awarded this Certificate to the company named above for the system described herein. This system has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Caro

Claire Curtis- Monas.

Date of Second issue: 10 December 2018

John Albon – Head of Approvals Construction Products Claire Curtis-Thomas
Chief Executive

Originally certificated on 1 July 2013

Certificate amended on 31 July 2019 to include Regulation 7(2) for England and associated text.

The BBA is a UKAS accredited certification body – Number 113.

The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at www.bbacerts.co.uk
Readers are advised to check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA direct.

Any photographs are for illustrative purposes only, do not constitute advice and should not be relied upon.

British Board of Agrément

Bucknalls Lane Watford Herts WD25 9BA tel: 01923 665300 clientservices@bbacerts.co.uk www.bbacerts.co.uk

Regulations

In the opinion of the BBA, Atlas/Aval EPS External Wall Insulation System, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):

| E Company | The Bu | ilding Regulations 2010 (England and Wales) (as amended) |
|---|------------------|--|
| Requirement: Comment: | A1 | Loading The system can sustain and transmit wind loads to the substrate wall. See sections 7.1 to 7.11 of this Certificate. |
| Requirement: Comment: | B4(1) | External fire spread The system is restricted by this Requirement. See sections 8.1 to 8.4 of this Certificate. |
| Requirement: Comment: | C2(b) | Resistance to moisture The system provide a degree of protection against rain ingress. See section 10.1 of this Certificate. |
| Requirement: Comment: | C2(c) | Resistance to moisture The system can contribute to minimising the risk of interstitial and surface condensation. See sections 11.1, 11.2 and 11.4 of this Certificate. |
| Requirement: Comment: | L1(a)(i) | Conservation of fuel and power The system can contribute to satisfying this Requirement. See sections 6.2 and 6.3 of this Certificate. |
| Regulation: Regulation: Comment: | 7 7(1) | Materials and workmanship (applicable to Wales only) Materials and workmanship (applicable to England only) The system is acceptable. See section 13.1 and the <i>Installation</i> part of this Certificate. |
| Regulation: Comment: | 7(2) | Materials and workmanship (applicable to England only) The system is restricted by this Regulation. See sections 8.1 to 8.4 of this Certificate. |
| Regulation: Regulation: Regulation: | 26 26A 26A | CO ₂ emission rates for new buildings Fabric energy efficiency rates for new dwellings (applicable to England only) Primary energy consumption rates for new buildings (applicable to Wales only) |
| Regulation: Comment: | 26B | Fabric performance values for new dwellings (applicable to Wales only) The system can contribute to satisfying these Regulations. See sections 6.2 and 6.3 of this Certificate. |

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| Regulation |

The Building (Scotland) Regulations 2004 (as amended)

8(1)(2) Durability, workmanship and fitness of materials Regulation: Comment:

The system can contribute to a construction satisfying this Regulation. See

sections 12 and 13.1 and the *Installation* part of this Certificate.

Regulation: 9 **Building standards applicable to construction**

Standard: 1.1 Structure Comment:

The system can sustain and transmit wind loads to the substrate wall. See

sections 7.1 to 7.11 of this Certificate.

| Standard: Comment: | 2.6 | Spread to neighbouring buildings The system is restricted by this Standard, with reference to clauses $2.6.4^{(1)(2)}$, $2.6.5^{(1)}$ and $2.6.6^{(2)}$. See sections 8.1 to 8.6 of this Certificate. |
|------------------------------------|---------------|---|
| Standard: Comment: | 2.7 | Spread on external walls The system is restricted by this Standard, and are acceptable for use more than one metre from a boundary, with reference to clauses $2.7.1^{(1)(2)}$ and $2.7.2^{(2)}$, and Annex $2B^{(1)}$. See sections 8.1 to 8.6 of this Certificate. |
| Standard: Comment: | 3.10 | Precipitation The system will contribute to a construction satisfying this Standard, with reference to clauses $3.10.1^{(1)(2)}$ and $3.10.2^{(1)(2)}$. See section 10.1 of this Certificate. |
| Standard: Comment: | 3.15 | Condensation The system can contribute to satisfying this Standard, with reference to clauses $3.15.1^{(1)(2)}$, $3.15.4^{(1)(2)}$ and $3.15.5^{(1)(2)}$. See sections 11.3 and 11.4 of this Certificate. |
| Standard: Standard: Comment: | 6.1(b) 6.2 | Carbon dioxide emissions Building insulation envelope The system can contribute to satisfying these Standards, with reference to clauses (or parts of) $6.1.1^{(1)}$, $6.1.2^{(1)(2)}$, $6.1.3^{(1)(2)}$, $6.1.6^{(1)}$, $6.1.10^{(2)}$, $6.2.1^{(1)(2)}$, $6.2.3^{(1)}$, $6.2.4^{(2)}$, $6.2.5^{(2)}$, $6.2.6^{(1)}$, $6.2.7^{(1)}$, $6.2.8^{(2)}$, $6.2.9^{(1)(2)}$, $6.2.10^{(1)}$, $6.2.11^{(1)}$, $6.2.12^{(2)}$ and $6.2.13^{(1)(2)}$. See sections 6.2 and 6.3 of this Certificate. |
| Standard: Comment: | 7.1(a)(b) | Statement of sustainability The system can contribute to satisfying the relevant requirements of Regulation 9, Standards 1 to 6, and therefore will contribute to a construction meeting the bronze level of sustainability as defined in this Standard. In addition, the system can contribute to a construction meeting a higher level of sustainability as defined in this Standard with reference to clauses $7.1.4^{(1)(2)}$ [Aspect $1^{(1)(2)}$ and $2^{(1)}$], $7.1.6^{(1)(2)}$ [Aspect $1^{(1)(2)}$]. See section 6.2 of this Certificate. |
| Regulation: Comment: | 12 | Building standards applicable to conversions All comments given for the system under Regulation 9, Standards 1 to 6, also apply to this Regulation, with reference to clause 0.12.1 ⁽¹⁾⁽²⁾ and Schedule 6 ⁽¹⁾⁽²⁾ . (1) Technical Handbook (Domestic). |
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The Building Regulations (Northern Ireland) 2012 (as amended)

Regulation: Comment: 23 Fitness of materials and workmanship

The system is acceptable. See section 13.1 and the *Installation* part of this Certificate.

Regulation: Comment:

28(b) Resistance to moisture and weather

The system provides a degree of protection against rain ingress. See section

 $10.1 \ of \ this \ Certificate.$

Regulation: Comment:

29 Condensation

The system can contribute to minimising the risk of interstitial condensation.

See section 11.4 of this Certificate.

Regulation: Comment:

30 Stability

The system can sustain and transmit wind loads to the substrate wall. See sections 7.1 to 7.11 of this Certificate.

Regulation: 36(a) External fire spread

Comment: The system is restricted by this Regulation. See sections 8.1 to 8.4 of this

Certificate.

Regulation: 39(a)(i) Conservation measures

Comment: The system can contribute to satisfying this Regulation. See sections 6.2 and 6.3

of this Certificate.

Regulation: 40 Target carbon dioxide emission rate

Comment: The system can contribute to satisfying this Regulation. See sections 6.2 and 6.3

of this Certificate.

Construction (Design and Management) Regulations 2015 Construction (Design and Management) Regulations (Northern Ireland) 2016

Information in this Certificate may assist the client, designer (including Principal Designer) and contractor (including Principal Contractor) to address their obligations under these Regulations.

See section: 3 Delivery and site handling (3.1 and 3.3) of this Certificate.

Additional Information

NHBC Standards 2018

In the opinion of the BBA, Atlas/Aval EPS External Wall Insulation System, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements in relation to *NHBC Standards*⁽¹⁾, Part 6 *Superstructure* (excluding roofs), Chapter 6.9 *Curtain walling and cladding*.

(1) There is a general requirement in NHBC Standards 2018, Chapter 6.9, for fire-retardant-treated insulation to be used with the system in accordance with BS EN 13163: 2012.

Technical Specification

1 Description

- 1.1 Atlas/Aval EPS External Wall Insulation System comprises enhanced EPS insulation boards primarily fixed with a minimum of 40% coverage of adhesive; supplementary mechanical fixings are applied through the insulation boards while the adhesive is setting. Basecoat is applied to the surface of the boards to a uniform thickness, along with the reinforcing mesh, and the surface smoothed with a trowel. When the basecoat is dry, the selected finishes are applied. See Figure 1.
- 1.2 The system comprises the following components:

Adhesives

Atlas Stopter K-10 (Aval KT 83), Atlas Stopter K-20 (Aval KT 85), Atlas Hoter S (Aval KT 53) and Atlas Hoter U (Aval KT 55) — cement-based powder adhesives requiring the addition of 5 to 5.5 litres of clean water per 25 kg bag, with a coverage of 4.0 to 5.0 kg·m⁻²

Insulation⁽¹⁾

- Grey EPS insulation boards 1200 by 600 mm, or 1000 by 500 mm, in a range of thicknesses between 50⁽²⁾ and 250 mm in 10 mm increments, with a nominal density of 16 kg·m⁻³, a minimum compressive strength of 70 kN·m⁻² and a thermal conductivity of 0.031 W·m⁻¹·K⁻¹. Boards are manufactured to comply with the requirements of EPS 70 Class E (flame retardant) material to BS EN 13163 : 2012
- White EPS insulation board 1200 by 600 mm, or 1000 by 500 mm, in a range of thicknesses between 50⁽²⁾ and 250 mm in 10 mm increments, with a nominal density of 15 kg·m⁻³, a minimum compressive strength of 70 kN·m⁻²

and a thermal conductivity of 0.038 W·m⁻¹·K⁻¹. Boards are manufactured to comply with the requirements of BS EN 13163 : 2012

- (1) For declared thermal conductivity (λ_D) value, see section 6.1.
- (2) Insulation thicknesses of 30 to 50 mm would generally be used in reveals.

Supplementary mechanical fixings

- Mechanical fixings⁽¹⁾ anchors with adequate length to suit the substrate and the insulation thickness, approved
 and supplied by the Certificate holder, and selected from:
 - Wkret-MET- LFNФ8 polypropylene anchor sleeve with a glassfibre-reinforced polypropylene pin
 - Wkret-MET- LFMΦ8 polypropylene anchor sleeve with a galvanized steel pin
 - Wkret-MET- LTXΦ8 polypropylene anchor sleeve with a polyamide pin
 - Wkret-MET- LMXΦ8 polypropylene anchor sleeve with a galvanized steel pin
 - Koelner KI-10 polypropylene anchor sleeve with a glassfibre-reinforced polypropylene pin
 - Koelner KI-8M polypropylene anchor sleeve with a galvanized steel pin
 - Koelner KI-10N polypropylene anchor sleeve with a galvanized steel pin with a long expansion zone
 - Koelner TFIX-8S screwed-in polypropylene anchor sleeve with a galvanized steel pin
 - Koelner TFIX-8ST all-purpose polypropylene anchor sleeve with integrated thermal insulation plug
- (1) Other fixings may be used provided they can be demonstrated to have equal or higher pull-out strength, plate diameter and plate stiffness characteristics.

Basecoats

• Atlas Stopter K-20 (Aval KT 85) and Atlas Hoter U (Aval KT 55) — cement-based powder adhesives applied to a thickness of 2.0 to 5.0 mm (applied to 4.0 to 6.0 mm thickness when two layers of reinforcing mesh are used)

Reinforcing mesh

- SSA 1363 SM (150) an alkali- and slide-resistant glassfibre mesh with a 3.6 by 4.3 mm grid size, with a mass per unit area of 150 g·m²
- Atlas 150 an alkali- and slide-resistant glassfibre mesh with a 4.5 by 5.0 mm grid size, with a mass per unit area of 150 g·m²
- Atlas 165 an alkali- and slide-resistant glassfibre mesh with a 3.7 by 3.9 mm grid size, with a mass per unit area of 160 g·m²
- Vertex 145/AKE 145/R117 alkali- and slide-resistant glassfibre meshes with a 4.0 by 4.5 mm grid size, with a mass per unit area of 145g·m²

Key coats⁽¹⁾

- Atlas Cerplast and Aval KT 16 ready-to-use acrylic-based liquid binders, with mineral fillers and additives, to be used with Atlas Cermit Mineral (Aval Mineral), Atlas Acrylic Render (Aval Acrylic Render) and Atlas Acrylic-Silicone Render (Aval Acrylic-Silicone Render) finishing coats
- Atlas Silkat ASX and Aval KT 15 ready-to-use silicone-based liquid binders, with mineral fillers, pigments and additives, to be used with Atlas Silicate Render (Aval Silicate Render) finishing coats
- Atlas Silkon ANX and Aval KT 76 ready-to-use silicone-based liquid binders, with mineral fillers, pigments and additives, to be used with Atlas Silicone Render (Aval Silicone Render) and Atlas Silicone-Silicate Render and Aval Silicone-Silicate Render finishing coats
- (1) Applied to 0.25 to 0.35 $k \cdot gm^{-2}$ coverage.

Finishing coats(1)

Mineral

• Atlas Cermit Mineral and Aval Mineral — mineral-based powders, requiring the addition of 0.23 to 0.26 litres of clean water per kg, with particle sizes of 1.5, 2.0, 2.5 or 3.0 mm, and a coverage of 2.5 to 4.5 kg·m⁻²

Acrylic

Atlas Acrylic Render (Aval Acrylic Render) — ready-to-use paste with particle sizes of 1.5, 2.0 or 3.0, and a coverage of 2.5 to 5.0 kg·m⁻²

Acrylic-silicone

Atlas Acrylic-Silicone Render (Aval Acrylic-Silicone Render) — ready-to-use paste with 1.5 to 2.0 mm particle grain sizes, and a coverage of 2.5 to 5.5 kg·m⁻²

Silicone

 Atlas Silicone Render (Aval Silicone Render) — with 1.5 to 2.0 mm particle grain sizes, and a coverage of 2.5 to 3.5 kg·m⁻²

Silicate

 Atlas Silicate Render (Aval Silicate Render) — ready-to-use silicate-based paste with 1.5 to 2.0 mm particle grain sizes, and a coverage of 2.5 to 5.5 kg·m⁻²

Silicone-Silicate

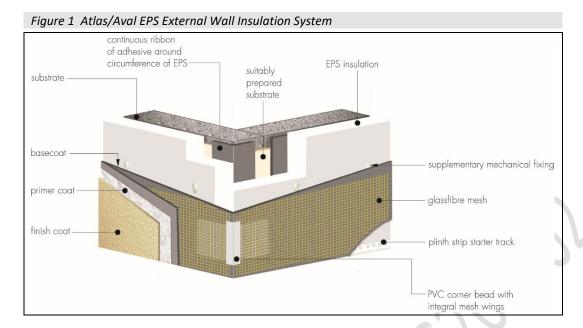
- Atlas Silicone-Silicate Render (Aval Silicone-Silicate Render) with 1.5 to 2.0 mm particle grain sizes, and a coverage of 2.5 to 3.0 kg·m⁻²
- (1) Thicknesses are regulated by particle size.

Primers

- Atlas Arkol SX (Aval KT 52) ready-to-use liquid, silicone-emulsion-based binders with mineral fillers and additives, to be used with Atlas Salta S (Aval KT 54), with a coverage of 0.20 kg·m⁻²
- Atlas Arkol NX (Aval KT 47) ready-to-use liquid, silicone-emulsion-based binders with mineral fillers and additives, to be used with Atlas Salta N (Aval KT 48) and Atlas Salta (Aval KT 46, Aval Silicone Paint), with a coverage of 0.20 kg·m⁻²

Paints

- Atlas Salta S (Aval KT 54) ready-to-use silicate-based coating with pigments and additives to be used optionally
 with all finishing coats, with a coverage of 0.20 to 0.28 kg·m⁻²
- Atlas Salta N (Aval KT 48) ready-to-use silicone-based coating, with pigments and additives, to be used optionally
 with all finishing coats, with a coverage of 0.12 to 0.25 kg·m⁻²
- Atlas Salta (Aval KT 46) ready-to-use liquid, silicone-based resin with pigments and additives, to be used
 optionally with all finishing coats, with a coverage of 0.12 to 0.25 kg·m⁻²
- Atlas Salta E (Aval KT 44) ready-to-use liquid, acrylic-based with pigments and additives, to be used optionally with all finishing coats, with a coverage of 0.12 to 0.25 kg·m⁻².



- 1.3 Ancillary materials also used with the system are:
- a range of aluminium, PVC-U or stainless steel profiles, comprising:
 - base profile
 - edge profile
 - corner profile
 - render stop profile.
- 1.4 Ancillary materials also used with the system, but outside the scope of this Certificate, are:
- movement (expansion) joints
- profile connectors and fixings
- fungicidal wash, water-based masonry cleaner and steriliser containing biocides
- · expansion foam
- sealants silicone or mastic silicone in accordance with BS EN ISO 11600 : 2003
- mineral wool fire barrier.

2 Manufacture

- 2.1 The system components are manufactured by the Certificate holder or bought in from suppliers, to an agreed specification.
- 2.2 As part of the assessment and ongoing surveillance of product quality, the BBA has:
- agreed with the manufacturer the quality control procedures and product testing to be undertaken
- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.
- 2.3 The management system of ATLAS SP. Z O.O. has been assessed and registered as meeting the requirements of BS EN ISO 9001: 2008 by DQS GmbH (Certificate 062002 QM08/UM).

3 Delivery and site handling

3.1 The system components are delivered to site in the packaging and quantities listed in Table 1. Each package carries the product identification and the BBA logo incorporating the number of this Certificate.

Table 1 Component supply details

| Component | Packaging/quantity/size |
|--|--|
| Insulation | Sealed packs |
| Atlas Stopter K-10 (Aval KT 83), Atlas Stopter K-20 (Aval KT 85), Atlas Hoter S (Aval KT 53) and Atlas Hoter U (Aval KT 55) adhesives | 25 kg bags |
| SSA 1363 SM (150) Vertex 145/AKE 145/R117 Atlas 150 Atlas 160 | 50 m rolls, 1.0 m wide |
| Atlas Stopter K-20 (Aval KT 85) and Atlas Hoter U (Aval KT 55) basecoats | 25 kg bags |
| Atlas Cerplast and Aval KT 16 Atlas Silkat ASX and Aval KT 15 Atlas Silkon ANX and Aval KT 76 Atlas CERMIT Mineral (Aval Mineral) Atlas Acrylic Render (Aval Acrylic Render) Atlas Acrylic-Silicone Render (Aval Acrylic-Silicone Render) Atlas Silicone Render (Aval Silicone Render) Atlas Silicate Render (AVAL Silicate Render) Atlas Silicone-Silicate Render (Aval Silicone-Silicate Render) | 5 kg, 10 kg, 15 kg, 25 kg buckets 15 kg buckets 15 kg buckets 25 kg bags 25 kg buckets |
| Atlas Arkol SX and Aval KT 52 Atlas Arkol NX and Aval KT 47 | 5 kg plastic containers |
| Atlas Salta S (Aval KT 54) Atlas Salta N (Aval KT 48) Atlas Salta (Aval KT 46, Aval Silicone Paint) Atlas Salta E (Aval KT 44, Aval Acrylic Paint) | 10 litre buckets |
| Supplementary mechanical fixings | Boxed by the manufacturer |

- 3.2 The boards must be stored on a firm, clean and dry, level base, off the ground and under cover until required for use. Care must be taken when handling to avoid damage.
- 3.3 The boards must be protected from prolonged exposure to sunlight, either by storing opened packs under cover or re-covering with opaque polythene sheeting. Care must be taken to avoid contact with solvents or materials containing volatile organic components. The boards must not be exposed to open flame or other ignition sources.
- 3.4 The adhesives, basecoats and topcoat renders, including the paints, must be stored in dry conditions within 5 and 30°C, off the ground and protected from moisture. Contaminated material must be discarded.
- 3.5 The primers should be stored in a safe area, under cover, and protected from excessive heat and frost at all times.

Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on Atlas/Aval EPS External Wall Insulation System.

Design Considerations

4 General

- 4.1 Atlas/Aval EPS External Wall Insulation System, when installed in accordance with this Certificate, are satisfactory for use in reducing the thermal transmittance (U value) of external masonry or concrete walls of new and existing buildings. It is essential that the detailing techniques specified in this Certificate are carried out to a high standard if the ingress of water into the insulation is to be avoided and the full thermal benefit obtained from treatment with the system (eg the insulation must be protected by an overhang, and window sills should be designed and installed so as to direct water away from the building).
- 4.2 For improved thermal/carbon-emissions performance of the structure, the designer should consider additional/alternative fabric and/or services measures.

- 4.3 The system is for application to the outside of external walls of masonry, normal weight concrete, lightweight concrete, autoclaved concrete or no-fines concrete construction, on new or existing domestic and non-domestic buildings (with or without existing render) up to 18 metres in height. Prior to the installation of the system, wall surfaces should comply with section 14.
- 4.4 New walls subject to the national Building Regulations should be constructed in accordance with the relevant recommendations of:
- BS EN 1992-1-1: 2004 and its UK National Annex
- BS EN 1996-1-1: 2005 and its UK National Annex
- BS EN 1996-2: 2006 and its UK National Annex
- BS 8000-0: 2014BS 8000-2.2: 1990BS 8000-3: 2001.
- 4.5 New walls not subject to regulatory requirements should also be built in accordance with the Standards identified in section 4.4.
- 4.6 Movement joints should be incorporated into the system in line with existing movement joints in the building structure and in accordance with the Certificate holder's recommendations for the specific installation.
- 4.7 The system will improve the weather resistance of a wall and provide a decorative finish. However, for existing buildings, they should only be installed where there are no signs of dampness on the inner surface of the wall other than those caused solely by condensation.
- 4.8 The effect of the system on the acoustic performance of a construction is outside the scope of this Certificate.
- 4.9 The fixing of sanitary pipework, plumbing, rainwater goods, satellite dishes, clothes lines, hanging baskets and similar items to the system is outside the scope of this Certificate. See section 4.10.
- 4.10 External pipework and ducts should be removed before installation, and alterations made to underground drainage to accommodate repositioning of the pipework to the finished face of the system. The Certificate holder can advise on suitable fixing methods, but these are outside the scope of this Certificate.
- 4.11 The designer should select a construction appropriate to the local wind-driven rain index, paying due regard to the design detailing, workmanship and materials to be used.
- 4.12 It is essential that the system is installed and maintained in accordance with the conditions set out in this Certificate.

5 Practicability of installation

The system should only be installed by specialist contractors who have successfully undergone training and registration by the Certificate holder (see section 15).

Note: The BBA operates a UKAS-accredited Approved Installer Scheme for external wall insulation; details of approved installer companies are included on the BBA's website (www.bbacerts.co.uk).

6 Thermal performance

6.1 Calculations of thermal transmittance (U value) should be carried out in accordance with BS EN ISO 6946 : 2017 and BRE Report BR 443 : 2006, using the declared thermal conductivity (λ_D) value of 0.031 W·m⁻¹·K⁻¹ for the grey EPS, and 0.038 W·m⁻¹·K⁻¹ for the white EPS .



6.2 The U value of a completed wall will depend on the selected insulation type and thickness, the type and number of fixings, and the insulating value of the substrate masonry and its internal finish. Calculated U values for sample construction in accordance with the national Building Regulations are given in Table 2.

Table 2 Insulation thickness required to achieve design U values (1)(2)(3)

| | Insulation thickness requirement (mm) | | | | |
|---------------------------------------|---|---|---|---|--|
| U-value ⁽⁴⁾ | Grey EPS 0.031 | | White EPS 0.038 | | |
| (W·m ⁻² ·K ⁻¹) | 215 mm brickwork λ = 0.56 W·m ⁻¹ ·K ⁻¹ | 200 mm dense blockwork λ = 1.75 W·m ⁻¹ ·K ⁻¹ | 215 mm brickwork λ = 0.56 W·m ⁻¹ ·K ⁻¹ | 200 mm dense blockwork λ = 1.75 W·m ⁻¹ ·K ⁻¹ | |
| 0.18 | 170 | 180 | 200 | 210 | |
| 0.19 | 160 | 170 | 190 | 200 | |
| 0.25 | 120 | 120 | 140 | 150 | |
| 0.26 | 110 | 120 | 130 | 140 | |
| 0.28 | 100 | 110 | 120 | 130 | |
| 0.30 | 90 | 100 | 110 | 120 | |
| 0.35 | 80 | 80 | 90 | 100 | |

- (1) Wall construction inclusive of 13 mm plaster (λ = 0.57 W·m⁻¹·K⁻¹), μ = 10, 14 mm render (λ = 1.0 W·m⁻¹·K⁻¹), μ = 6 (wet), brickwork (protected) μ = 10 with 17.1% mortar, or dense blockwork μ = 100 with 6.7% mortar (λ = 0.88 W·m⁻¹·K⁻¹), and 5 mm adhesive (λ = 0.43 W·m⁻¹·K⁻¹) covering 40% of the area. Internal boundary resistance (R_{si}) 0.13 m²·K·W⁻¹ and external boundary resistance (R_{se}) 0.04 m²·K·W⁻¹ Insulation λ _D as per section 6.1
- (2) Calculations based on a system that included 4 fixings per m², with a point thermal transmittance (Xp) of 0.003 W·K⁻¹ per steel pin. Use of other types of fixings should be calculated in accordance with BS EN ISO 6946: 2017
- (3) Based upon an incremental insulation thickness of 10 mm
- (4) When applying the maximum available insulation thickness, these walls can achieve a U value of 0.17 W·m⁻²·K⁻¹.
- 6.3 Care must be taken in the overall design and construction of junctions with other elements and openings to minimise thermal bridges and air infiltration. Detailed guidance can be found in the documents supporting the national Building Regulations.

7 Strength and stability

General



- 7.1 The Certificate holder is ultimately responsible for the design of the system and it is the responsibility of the company installing the system to accurately follow the installation instructions (see also section 5). The Certificate holder must also verify that a suitably experienced and qualified individual (with adequate professional indemnity) establishes that:
- the wind loads on the different zones of the building's elevation for the specific geographical location have been calculated correctly (see section 7.3)
- the system can adequately resist and safely transfer the calculated loads, accounting for all possible failure modes, to the substrate wall and supporting structure (see sections 7.3 to 7.6).
- 7.2 The substrate and supporting structure must be capable of transferring all additional loading due to the installation of the system to the ground in a satisfactory manner. The adequacy of the substrate and supporting structure must be verified by the person or party responsible for the global stability of the building to which the system is applied. Any defects should be made good prior to the system being installed.
- 7.3 The wind loads on the walls should be calculated, taking into account all relevant factors such as location and topography, in accordance with BS EN 1991-1-4: 2005 and its UK National Annex. All of the factors affecting wind load on each elevation and specific zones of the building must be considered. In accordance with BS EN 1990: 2002, a partial factor of 1.5 must be applied to the calculated characteristic wind load to establish the design wind load to be resisted by the system.
- 7.4 Installations correctly designed in accordance with this Certificate will safely accommodate the applied loads due to the self-weight of the system, wind and impact.
- 7.5 Positive wind load is transferred to the substrate wall directly via compression through the render and insulation system.
- 7.6 Negative wind load is transferred to the substrate wall via⁽¹⁾⁽²⁾:
- the bond between the insulation and render system (see section 7.7)
- the tensile strength of the insulation (see section 7.8)

- the bond between the adhesive and the insulation interface⁽³⁾ (see section 7.9)
- the bond between the substrate and adhesive interface⁽³⁾ (see section 7.10).
- (1) For an adhesively fixed system with supplementary mechanical fixings, the contribution of the fixings is not considered when calculating resistance to wind load.
- (2) Further guidance is given in BBA Guidance Note 1, available on the BBA website (www.bbacerts.co.uk).
- (3) The percentage of adhesive coverage should be considered.
- 7.7 The characteristic bond resistance between the insulation and render interface derived from test results was $80 \text{ kN} \cdot \text{m}^{-2}$. The design resistance of the bond between the insulation and render (N_{RD1}) should be taken as the characteristic bond resistance divided by a partial factor of 9.
- 7.8 The characteristic tensile resistance of the insulation material may be taken as 100 kN·m⁻² and should be divided by a partial material factor of 2.5 to establish the ultimate design resistance of the insulation (Rd_{t.ins}).
- 7.9 The characteristic bond resistance between the adhesive and the insulation derived from test results was $80 \text{ kN} \cdot \text{m}^{-2(1)}$. The design resistance of the bond between the adhesive and insulation (N_{RD2}) should be taken as this value divided by a partial factor of 9.
- (1) The minimum bonded surface area (A_{min}) should not be less than 40%.
- 7.10 The characteristic bond resistance between the substrate and the adhesive derived from test results was $30 \text{ kN} \cdot \text{m}^{-2(1)(2)(3)}$. The design resistance of the bond between the substrate and the adhesive (N_{RD3}) should be taken as the characteristic resistance divided by a partial factor of 9.
- (1) The bond between the substrate and the adhesive from the test should have a minimum failure resistance of 250 kN·m⁻² after the adhesive has fully cured and in dry conditions, in accordance with ETAG 004 : 2013. The minimum failure resistance value is based on a minimum 28 day curing time of the test sample.
- (2) The results from tests carried out on site for the bond (while the adhesive is curing) between the substrate and the adhesive should be at least equal to 80 kN·m⁻².
- (3) The minimum bonded surface area (A_{min}) should not be less than 40%.
- 7.11 The number and spacing of the supplementary fixings should be determined by the Certificate holder. Provided the substrate wall is suitable and the supplementary fixings are covered by an appropriate ETA, the fixings will initially transfer the weight of the insulation system to the substrate wall while the adhesive is curing. However, since the characteristic pull-out resistance values are dependent on the substrate type, the fixing must be selected to suit the specific loads and substrate⁽¹⁾.
- (1) To qualify as suitable data, the age and condition of the substrate must be equivalent to that used to establish the values in the ETA. If this is not the case, site-specific pull-out tests must be carried out.
- 7.12 The data obtained from sections 7.7 to 7.10 must be assessed against the design wind load and the following expression must be satisfied: $^{(1)(2)}$.

For safe design:

Rd ≥ W_e

 $Rd_{b.ins/rend} = A_r * N_{RD1}$

Rd_{t.ins} = characteristic tensile strength of insulation/2.5

 $Rd_{b.adh/ins} = A_{min} * N_{RD2}$ $Rd_{b.sub/adh} = A_{min} * N_{RD3}$

Where:

Rd is the design ultimate resistance (kN·m⁻²) taken as the minimum of Rd_{b.ins/rend}, Rd_{t.ins}, Rd_{b.adh/ins} and

Rdh sub/adh

We is the maximum design wind load (kN·m⁻²)

Rd_{b.ins/rend} is the bond design resistance between the insulation and render (kN·m⁻²)

A_r is the reinforced basecoat bond area (based on % area covered)

N_{RD1} is the design adhesive bond resistance between the insulation and render based on tests (kN·m⁻²)

 $Rd_{b.adh/ins}$ is the bond design resistance between the insulation and adhesive (kN·m⁻²)

A_{min} is the minimum bonded surface area (based on % area covered)

N_{RD2} is the design bond resistance between insulation and adhesive based on tests (kN·m⁻²)

 $Rd_{b.sub/adh}$ is the design bond resistance between the substrate and adhesive (kN·m⁻²)

N_{RD3} is the design bond resistance between the substrate and adhesive based on tests (kN·m⁻²).

- (1) If the minimum design resistance (Rd) calculated in sections 7.7 to 7.10 is less than design wind pressure, the bonded surface area (A_{min}) should be increased.
- (2) If the minimum bonded surface area required to resist the design wind load is higher than 100%, the system would need to be mechanically fixed and therefore should not be installed: mechanically fixed system requirements have not been assessed with this Certificate.

Impact resistance

7.13 Hard body impact tests were carried out in accordance with ETAG 004 : 2013. The system is suitable for use in the Use Categories up to and including those specified in Table 3 of this Certificate.

Table 3 System impact resistance

| Render systems: | | Use Category ⁽¹⁾ | | |
|---|--|-----------------------------|-------------|--|
| Basecoat + relevant primer/key coat | Finishing coat | Single mesh | Double mesh | |
| | Atlas Cermit Mineral/Aval Mineral | , 10 | Category II | |
| EPS + basecoat | Atlas Acrylic-Silicone Render (Aval Acrylic-Silicone Render) | Category III | _ | |
| Atlas Stopter K-20/Aval KT 85 | Atlas Silicate Render (Aval Silicate Render) | | Category II | |
| K-20/AVal K1 65 | Atlas Acrylic Render (Aval Acrylic Render) | Catagonyll | | |
| | Atlas Silicone-Silicate Render (Aval Silicone-Silicate Render) | Category II | | |
| | Atlas Cermit Mineral /Aval Mineral | CatagonyIII | | |
| EPS + basecoat | Atlas Acrylic-Silicone Render (Aval Acrylic-Silicone Render) | Category III | | |
| Atlas Hoter U (Aval | Atlas Silicate Render (AVAL Silicate Render) | | _ | |
| KT 55) | ATLAS Silicone Render (AVAL Silicone Render) | | | |
| | Atlas Acrylic Render (Aval Acrylic Render) | Category II | | |
| | Atlas Silicone-Silicate Render (Aval Silicone-Silicate Render) | | | |

- (1) The Use Categories are defined in ETAG 004 : 2013 as:
 - Category I a zone readily accessible at ground level to the public and vulnerable to hard body impacts but not subjected to abnormally rough use
 - Category II a zone liable to impacts from thrown or kicked objects, but in public locations where the height of the system will limit the size of the impact; or at lower levels where access to the building is primarily to those with some incentive to exercise care
 - Category III a zone not likely to be damaged by normal impacts caused by people or by thrown or kicked objects.

8 Behaviour in relation to fire



8.1 The overall spread of flame classifications for the system in accordance with BS EN 13501-1: 2007, are given in Table 4.

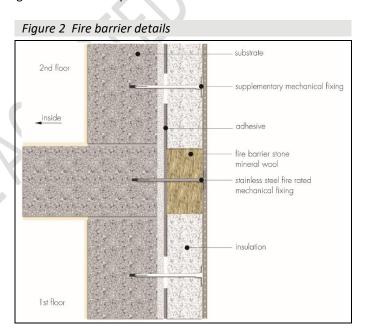
| - 11 4 | | . <i>c.</i> | | r |
|-----------|------------|-------------|--------|----------|
| I ahle /I | Reaction t | to tire c | Inccit | rication |
| TUDIC 4 | Neuclion | .0 1116 61 | ussij | ication |

| Rendering Systems | Reaction to fire class |
|--|------------------------|
| adhesives | Meaction to me class |
| — Atlas Stopter K-10 (Aval KT 83) | |
| — Atlas Stopter K-10 (Aval KT 85) — Atlas Stopter K-20 (Aval KT 85) | |
| Atlas Hoter S (Aval KT 53) | |
| — Atlas Hoter U (Aval KT 55) | |
| basecoats | |
| — Atlas Stopter K20 (Aval KT 85) | |
| — Atlas Hoter U, (Aval KT 55) | |
| reinforcing meshes | |
| — Atlas 150 mesh | |
| — Atlas 165 mesh | |
| — SSA 1363 SM (150) | |
| key coats | B-s1, d0 |
| — Atlas Cerplast (Aval KT 16) | D 31, do |
| — Atlas Silkat ASX (Aval KT 15) | |
| • finishing coats | |
| Atlas Cermit mineral (Aval mineral) | |
| — Atlas Silicate Render (Aval Silicate Render) Render | |
| • primer | |
| — Atlas Arkol XX (Aval KT 52) | |
| — Atlas Arkol SX (Aval KT 52)● paints | |
| — Atlas Salta (Aval KT 46) | |
| — Atlas Salta (Aval KT 46) — Atlas Salta S (Aval KT 54) | |
| — Atlas Salta N (Aval KT 48) | |
| — Atlas Salta E (Aval KT 44, Aval Acrylic Paint) | |
| • adhesives | |
| — Atlas Stopter K-10 (Aval KT 83) | |
| — Atlas Stopter K-20 (Aval KT 85) | |
| — Atlas Hoter S (Aval KT 53) | |
| — Atlas Hoter U (Aval KT 55) | |
| • basecoats | |
| — Atlas Stopter K20 (Aval KT 85) | |
| — Atlas Hoter (Aval KT 55) | |
| reinforcing meshes Attaches 450 mesh | |
| — Atlas 150 mesh | P c2 d0 |
| — Atlas 165 mesh | B-s2, d0 |
| — SSA 1363 SM (150)◆ key coat — Atlas Silkon ANX (Aval KT 76) | |
| • finishing coat — Atlas Silicone Render | |
| • primers | |
| — Atlas Arkol NX (Aval KT 47) | |
| — Atlas Arkol SX (Aval KT 54) | |
| • paints | |
| — Atlas Salta N (Aval KT 48) | |
| — Atlas Salta (Aval KT 46) | |
| Atlas Salta S (Aval KT 54) | |
| adhesives Atlas Stopter K-10 (Aval KT 83) | |
| — Atlas Stopter K-10 (Avai KT 85) — Atlas Stopter K-20 (Avai KT 85) | |
| — Atlas Stopter K-20 (Avai K1 65) — Atlas Stopter S (Avai KT 53) | |
| — Atlas Stopter 3 (Avai KT 55) — Atlas Hoter U (Avai KT 55) | |
| • basecoats | |
| — Atlas Stopter K20 (Aval KT 85) | 0 0 10 |
| — Atlas Hoter U (Aval KT 55) | C-s2, d0 |
| reinforcing meshes | |
| — Atlas 150 mesh | |
| — Atlas 165 mesh | |
| — SSA 1363 SM (100) | |
| key coats | |
| — Atlas Silkon ANX (Aval KT 76) | |

- Atlas Cerplast (Aval KT 16)
- finishing coats
 - Atlas Acrylic-Silicone Render (Aval Acrylic-Silicone Render)
 - Atlas Silicone-Silicate Render (Aval Silicone-Silicate Render)
 - Atlas Acrylic Render (Aval Acrylic Render)
- primers
 - Atlas Arkol NX (Aval KT 47)
 - Atlas Arkol SX (Aval KT 52)
- paints
 - Atlas Salta N (Aval KT 48)
 - Atlas Salta (Aval KT 46)
 - Atlas Salta S (Aval KT 54)
- 8.2 The fire classifications apply to the full range of thicknesses and colours covered by this Certificate (see section 1.2).
- 8.3 The insulation material in isolation is not classified as non-combustible and the system is restricted for use in buildings up to 18 metres in height.
- 8.4 For houses in Scotland, and for all buildings in England and Wales and Northern Ireland, the system is considered suitable for use on, or at any distance from, the boundary.



- 8.5 For flats and maisonettes and non-domestic building in Scotland, the system is suitable only for use more than one metre from the boundary.
- 8.6 The system is not classified as 'non-combustible; therefore, calculations for unprotected areas may apply, dependent on the fire resistance characteristics of the wall.
- 8.7 Application to second storey walls and above should include at least one stainless steel mechanical fixing per square metre and fire barriers in line with compartment walls and floors (see Figure 2). For installation of fire barriers and steel fixings, refer to the guidance in BRE Report BR 135: 2003.



9 Proximity of flues and appliances

When the system is installed in close proximity to certain flue pipes, the relevant provisions of the national Building Regulations should be satisfied:

England and Wales — Approved Document J **Scotland** — Mandatory Standard 3.19, clause 3.19.4⁽¹⁾⁽²⁾

- (1) Technical Handbook (Domestic).
- (2) Technical Handbook (Non-Domestic).

Northern Ireland — Technical Booklet L.

10 Water resistance



10.1 The system will provide a degree of protection against rain ingress. However, care should be taken to ensure that walls are adequately watertight prior to the application of the system. The system must only be installed where there are no signs of dampness on the inner surface of the substrate other than those caused solely by condensation.

- 10.2 Designers and installers should take particular care in detailing around openings, penetrations and movement joints to minimise the risk of water ingress.
- 10.3 The guidance given in BRE Report BR 262: 2002 should be followed in connection with the watertightness of solid wall constructions. The designer should select a construction appropriate to the local wind-driven rain index, paying due regard to the design detailing, workmanship and materials to be used.
- 10.4 At the top of walls, the system should be protected by an adequate overhang or other detail designed for use with this type of system (see section 16).

11 Risk of condensation



11.1 Designers must ensure that an appropriate condensation risk analysis has been carried out for all parts of the construction, including openings and junctions, to minimise the risk of condensation. The recommendations of BS 5250: 2011 should be followed.

Surface condensation



11.2 Walls will limit the risk of surface condensation adequately when the thermal transmittance (U value) does not exceed 0.7 W·m⁻²·K⁻¹ at any point and the junctions with other elements and openings comply with section 6.3.



11.3 Walls will limit the risk of surface condensation adequately when the thermal transmittance (U value) does not exceed 1.2 W·m $^{-2}$ ·K $^{-1}$ at any point and detailing is in accordance with BS 5250 : 2011. Additional guidance may be obtained from BRE Report 262 : 2002.

Interstitial condensation



11.4 Walls incorporating the system will adequately limit the risk of interstitial condensation when they are designed and constructed in accordance with BS 5250: 2011 Section 4 and Annexes D and G.

11.5 The water vapour resistance factor (μ) (for the insulation boards) and equivalent air layer thickness (s_d) (for the render systems) is shown in Table 5.

Table 5 Water vapour resistance factor (μ) and equivalent air layer thickness (s_d) (1)(2) Water Equivalent vapour **Thickness** air layer esistance (mm) thickness, factor s_d (m) (μ) **Grey EPS** 20 to 60 Render system: Atlas Stopter K-20 (Aval KT 85) basecoat (4 mm) + Atlas Silkon ANX (Aval KT 76) key coat and finishing coat indicated Atlas Cerplast (Aval KT 16) + Atlas Cermit Mineral (Aval Mineral) (3 mm) 0.23 Atlas Cerplast (Aval KT 16) + Atlas Cermit Mineral (Aval Mineral) (3 mm) + Atlas 7 0.26 Salta N (Aval KT 48) Atlas Cerplast (Aval KT 16) + Atlas Cermit Mineral (Aval Mineral) (3 mm) + Atlas 7 0.24 Salta E (Aval KT 44) Atlas Cerplast (Aval KT 16) + Atlas Cermit Mineral (Aval Mineral) (3 mm) + Atlas 7 0.29 Salta S (Aval KT 54) Atlas Cerplast (Aval KT 16) + Atlas Cermit Mineral (Aval Mineral) (3 mm) + Atlas 7 0.30 Arkol NX (Aval KT 47) + Atlas Salta (Aval KT 46, Aval Silicone Paint) Atlas Silkat ASX (Aval KT 15) + Atlas Silicate Render (Aval Silicate Render) (2 7 0.17 Atlas Silkat ASX (Aval KT 15) + Atlas Silicate Render (Aval Silicate Render (2 mm) 0.20 + Atlas Arkol SX (Aval KT 52) + Atlas Salta S (Aval KT 54) Atlas Silkat ASX (Aval KT 15) Atlas Silicate Render (Aval Silicate Render) (2 mm) 7 0.31 + Atlas Arkol SX (Aval KT 52) + Atlas Salta N (Aval KT 48) Atlas Silkat ASX (AVAL KT 15) + Atlas Silicate Render (Aval Silicate Render) (2 7 0.23 mm) + Atlas Salta (Aval KT 46, Aval Silicone Paint) Atlas Cerplast (Aval KT 16) + Atlas Acrylic Render (Aval Acrylic Render) (2 mm) 7 0.35 Atlas Cerplast (Aval KT 16) + Atlas Acrylic Render (Aval Acrylic Render) (2 mm) + 7 0.35 Atlas Salta N (Aval KT 48) Atlas Cerplast (Aval KT 16) + Atlas Acrylic Render (Aval Acrylic Render) (2 mm) + 7 0.36 Atlas Salta E (Aval KT 44) Atlas Cerplast (Aval KT 16) + Atlas Acrylic Render (Aval Acrylic Render) 7 0.36 (2 mm) + Atlas Salta (Aval KT 46) Aval Silicone Paint) Atlas Silkon ANX (Aval KT 76) + Atlas Acrylic-Silicone Render (Aval Acrylic-6 0.34 Silicone Render) (2 mm) Atlas Silkon ANX (Aval KT 76) + Atlas Acrylic-Silicone Render (Aval Acrylic-6 0.35 Silicone Render) (2 mm) + Atlas Salta N (Aval KT 48) Atlas Silkon ANX (Aval KT 76) Atlas Acrylic-Silicone Render (Aval Acrylic-Silicone 6 0.35 Render) (2 mm) + Atlas Salta (Aval KT 46, Aval Silicone Paint) Atlas Silkon ANX (Aval KT 76) + Atlas Silicone Render (AVAL Silicone Render) 6 0.36 Atlas Silkon ANX (Aval KT 76) + Atlas Silicone Render (AVAL Silicone Render) 6 0.58 (2 mm) + Atlas Salta N (Aval KT 48) Atlas Silkon ANX (Aval KT 76) + Atlas Silicone Render (AVAL Silicone Render) 6 0.36 (2 mm) + Atlas Salta S (Aval KT 54) Atlas Silkon ANX (Aval KT 76) + Atlas Silicone Render (AVAL Silicone Render) 6 0.38 (2 mm) + Atlas Salta (Aval KT 46, Aval Silicone Paint) Atlas Silkon ANX (Aval KT 76) + Atlas Silicone-Silicate Render (Aval Silicone-6 0.44 Silicate Render) (2 mm) Atlas Silkon ANX (Aval KT 76) + Atlas Silicone-Silicate Render (Aval Silicone-6 0.54 Silicate Render) (2 mm) + Atlas Salta N (Aval KT 48) Atlas Silkon ANX (Aval KT 76) + Atlas Silicone-Silicate Render (Aval Silicone-6 0.49 Silicate Render) (2 mm) + Atlas Salta S (Aval KT 54) Atlas Silkon ANX (Aval KT 76) + Atlas Silicone-Silicate Render (Aval 6 0.45 Silicone-Silicate Render) (2 mm) + Atlas Salta (Aval KT 46, Aval Silicone Paint)

Table 5 Water vapour resistance factor (μ) and equivalent air layer thickness (s_d) (continued)

| Render system: Atlas S Hoter U-20 (Aval KT 55) basecoat (4 mm) + Atlas Cerplast | | | |
|---|---|-----|------|
| (Aval KT 16) key coat and + finishing coats indicated Atlas Cerplast (Aval KT 16) + Atlas Cermit Mineral (Aval Mineral) (3 mm) | 7 | _ | 0.20 |
| Atlas Cerplast (Aval KT 16) + Atlas Cermit Mineral (Aval Mineral) (3 mm) + Atlas Salta N (Aval KT 48) | 7 | _ | 0.16 |
| Atlas Cerplast (Aval KT 16) + Atlas Cermit Mineral (Aval Mineral) (3 mm) + Atlas Salta E (Aval KT 44) | 7 | _ | 1.18 |
| Atlas Cerplast (Aval KT 16) + Atlas Cermit Mineral (AVAL mineral) (3 mm) + Atlas Arkol SX (Aval KT 52) + Atlas Salta S (Aval KT 54,) | 7 | _ | 0.21 |
| Atlas Cerplast (Aval KT 16) + Atlas Cermit Mineral (Aval Mineral) (3 mm) + Atlas Arkol NX (Aval KT 47) + Atlas Salta (Aval KT 46, Aval Silicone Paint) | 7 | - | 0.19 |
| Atlas Silkat ASX (Aval KT 15) + Atlas Silicate Render (Aval Silicate Render) (2 mm) | 7 | 7. | 0.15 |
| Atlas Silkat ASX (Aval KT 15) + Atlas Silicate Render (Aval Silicate Render) (2 mm) + Atlas Salta N (Aval KT 48) | 7 | (-) | 0.24 |
| Atlas Silkat ASX (AVAL KT 15) + Atlas Silicate Render (Aval Silicate Render (2 mm) + Atlas Arkol SX (Aval KT 52) + Atlas Salta S (Aval KT 54) | 7 | 2 | 0.15 |
| Atlas Silkat ASX (AVAL KT 15) + Atlas Silicate Render (Aval Silicate Render) (2 mm) + Atlas Arkol NX (Aval KT 47) + Atlas Salta (Aval KT 46, Aval Silicone Paint) | 7 | _ | 0.23 |
| Atlas Cerplast (Aval KT 16) + Atlas Acrylic Render (2 mm) | 7 | _ | 0.25 |
| Atlas Cerplast (Aval KT 16) + Atlas Acrylic Render (2 mm) Atlas Salta N (Aval KT 48) | 7 | _ | 0.29 |
| Atlas Cerplast (Aval KT 16) + Atlas Acrylic Render (2 mm) Atlas Salta E (Aval KT 46) | 7 | _ | 0.36 |
| Atlas Cerplast (Aval KT 16) + Atlas Acrylic Render (2 mm) Atlas Salta (Aval KT 46, Aval Silicone Paint) | 7 | _ | 0.30 |
| Atlas Silkon ANX (Aval KT 76) + Atlas Acrylic-Silicone Render (Aval Acrylic-Silicone Render (2 mm) | 6 | _ | 0.40 |
| Atlas Silkon ANX (Aval KT 76) + Atlas Acrylic-Silicone Render (Aval Acrylic-Silicone Render) (2 mm) + Atlas Salta N (Aval KT 48) | 6 | _ | 0.69 |
| Atlas Silkon ANX (Aval KT 76) + Atlas Acrylic-Silicone Render (Aval Acrylic-Silicone Render) (2 mm) + Atlas Salta (Aval KT 46, 46, Aval Silicone Paint) | 6 | _ | 0.69 |
| Atlas Silkon ANX (Aval KT 76) + Atlas Silicone Render (Aval Silicone Render) (2 mm) | 6 | _ | 0.34 |
| Atlas Silkon ANX (Aval KT 76) + Atlas Silicone Render (Aval Silicone Render) (2 mm) Atlas Salta N (Aval KT 48) | 6 | _ | 0.55 |
| Atlas Silkon ANX (Aval KT 76) + Atlas Silicone Render (2 mm) + Atlas Salta S (Aval KT 54) | 6 | _ | 0.35 |
| Atlas Silkon ANX (Aval KT 76) + Atlas Silicone Render (Aval Silicone Render) (2 mm) + Atlas Salta (Aval KT 46, 46, Aval Silicone Paint) | 6 | _ | 0.35 |
| Atlas Silkon ANX (Aval KT 76) + Atlas Silicone-Silicate Render (Aval Silicone-Silicate Render) (2 mm) | 6 | _ | 0.44 |
| Atlas Silkon ANX (Aval KT 76) + Atlas Silicone-Silicate Render (Aval Silicone-Silicate Render) (2 mm) + Atlas Salta N (Aval KT 48) | 6 | _ | 0.45 |
| Atlas Silkon ANX (Aval KT 76) + Atlas Silicone-Silicate Render (Aval Silicone-Silicate Render) (2 mm) + Atlas Salta S (Aval KT 54) | 6 | _ | 0.54 |
| Atlas Silkon ANX (Aval KT 76) + Atlas Silicone-Silicate Render (Aval Silicone-Silicate Render) (2 mm) + Atlas Salta (Aval KT 46, Aval Silicate Paint) | 6 | _ | 0.47 |

⁽¹⁾ The water vapour resistance factors (μ values) are taken from BS EN 13163 : 2012, Table F.2. It is recommended that the lower figure is used when assessing the interstitial condensation risk.

⁽²⁾ The values are obtained from tests including those on the basecoat, reinforcing mesh, primer and finishing coat.

12 Maintenance and repair



12.1 An initial inspection should be made within 12 months and regularly thereafter to include:

- visual inspection of the render for signs of damage. Cracks in the render exceeding 0.2 mm must be repaired
- examination of the sealant around openings and service entry points
- visual inspection of architectural details designed to shed water to confirm that they are performing properly
- visual inspection to ensure that water is not leaking from external downpipes or gutters; such leakage could penetrate the rendering
- necessary repairs effected immediately and the sealant joints at window and door frames replaced at regular intervals
- maintenance schedules, which should include the replacement and resealing of joints, for example between the insulation system and window and door frame.
- 12.2 Damaged areas must be repaired using the appropriate components and procedures detailed in the Certificate holder's installation instructions and in accordance with BS EN 13914-1 : 2005.

13 Durability



- 13.1 The system will remain effective for at least 30 years, provided any damage to the surface finish is repaired immediately, and regular maintenance is undertaken as described in section 12.
- 13.2 Any render containing Portland cement may be subject to lime bloom. The occurrence of this may be reduced by avoiding application in adverse weather conditions. The effect is transient and less noticeable on lighter colours.
- 13.3 The render may become discoloured with time, the rate depending on the initial colour, the degree of exposure and atmospheric pollution, as well as the design and detailing of the wall. In common with traditional renders, discoloration by algae and lichens may occur in wet areas. The appearance may be restored by a suitable power wash or, if required, by over coating.
- 13.4 To maintain a high quality aesthetic appearance, it may be necessary to periodically overcoat the building using a suitable masonry coating (ie one covered by a valid BBA Certificate for this purpose). Care should be taken not to adversely affect the water vapour transmission or fire characteristics of the system. The advice of the Certificate holder should be sought as to the suitability of a particular product.

Installation

14 Site survey and preliminary work

- 14.1 A pre-installation survey of the property must be carried out to determine suitability for treatment and the need for any necessary repairs to the building structure before application of the system. A specification is prepared for each elevation of the building indicating:
- · additional corner mesh and reinforcement, where required
- the position of beads
- detailing around windows and doors and at eaves
- damp-proof course (dpc) level (not covered by this Certificate)
- exact position of expansion joints
- · areas where flexible sealants must be used
- where required, the position of fire barriers.
- 14.2 The survey should include tests conducted on the walls of the building by the Certificate holder or their approved installers to determine the bond strength between the adhesive and the substrate and demonstrate that the pull-out resistance of the proposed supplementary mechanical fixings from the substrate is adequate. An assessment and

recommendation should be made on the minimum bond strength, and type and number of fixings, required to withstand the building's expected wind loading based on calculations using the test site data in accordance with section 7.

- 14.3 All modifications, such as alteration to external plumbing and necessary repairs to the building structure must be completed before installation of the system commences.
- 14.4 Surfaces should be sound, clean and free from loose material. The flatness of surfaces must be checked; this may be achieved using a straight-edge spanning the storey height. Any excessive irregularities, ie greater than 10 mm, must be made good prior to installation, to ensure that the insulation boards are installed with a smooth, in-plane finished surface.
- 14.5 Where surfaces are covered with an existing render, it is essential that the bond between the background and the render is adequate. All loose areas should be hacked off and reinstated.
- 14.6 On existing buildings, purpose-made sills must be fitted to extend beyond the finished face of the system. New buildings should incorporate suitably deep sills.
- 14.7 Internal wet work, eg screeding or plastering, should be completed and allowed to dry prior to the application of the system.

15 Approved installers

Application of the system, within the context of this Certificate, must be carried out by installers approved by the Certificate holder. Such an installer is a company:

- · employing operatives who have been trained and approved by the Certificate holder to install the system
- which has undertaken to comply with the Certificate holder's application procedure, containing the requirement for each application team to include at least one member-operative trained by the Certificate holder
- subject to at least one inspection per annum by the Certificate holder to ensure suitable site practices are being employed. This may include unannounced site inspections.

16 Procedure

General

- 16.1 Installation of the system must be carried out in accordance with the Certificate holder's installation instructions and this Certificate.
- 16.2 Weather conditions should be monitored to ensure correct application and curing conditions. Application of coating materials must not be carried out at temperatures below 5°C or above 30°C, or if exposure to frost is likely, and the coating must be protected from rapid drying. Installation should not take place during rainfall or if rain is anticipated. In addition, cementitious-based renders must not be applied if the temperature will fall below 0°C within 72 hours of completion.
- 16.3 The planarity and condition of the substrate must be checked, and any protrusions exceeding 10 mm removed by lightly planning with a rasp.
- 16.4 All rendering should be in accordance with the relevant recommendations of BS EN 13914-1: 2005.

Positioning and securing insulation boards

16.5 The supporting base profile is secured to the external wall above the dpc using approved profile fixings at 300 mm maximum centres (See Figure 3). Base rail connectors are inserted at all rail joints. Extension profiles should be fixed to the front lip of the base rail or stop end channel where appropriate.

render finish
insulation
adhesive
supplementary mechanical fixing

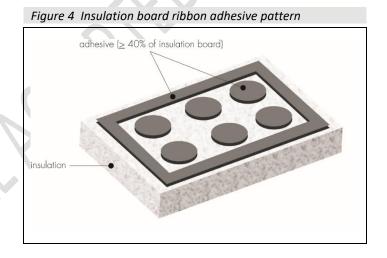
substrate

base bead

outside the scope of this Certificate

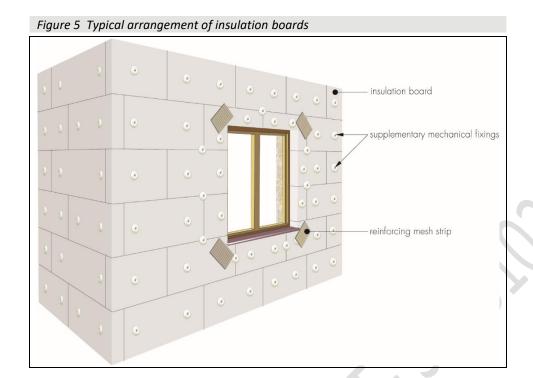
16.6 The adhesive is prepared by mixing each bag with the required amount of clean water in a suitable container as described in section 1.2, using a paddle drill mixer to create a paste-like mortar until the desired consistency is achieved. After allowing the adhesive to rest for 5 minutes, it is stirred again in accordance with Certificate holder instructions

16.7 The adhesive is applied in a circumferential ribbon of adhesive, at least 30 mm wide, is applied along with six to eight evenly distributed patches of adhesive, 80 to 120 mm in diameter, so that an adhesive surface of at least 40% is achieved. Alternatively, for even and smooth substrates, the whole board can be coated with adhesive using a notched trowel, to produce a coat 2 to 5 mm in thickness. The insulation board should be immediately placed on the substrate and pressed into place (see Figure 4).



16.8 The first run of insulation boards is positioned on the base profile and pressed firmly against the wall. Care should be taken to ensure that all board edges are butted tightly together; checking the alignment, to ensure a flush finish is received. Alignment should be continually checked throughout the process. Where existing render is on the wall or dubbing out render has been used, care should be taken when aligning the boards as the effective embedment will be reduced.

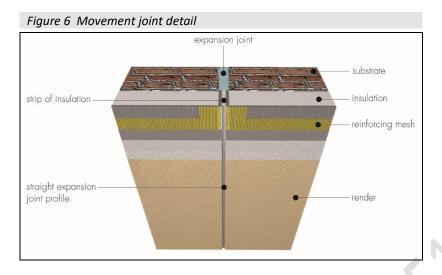
16.9 Subsequent rows of boards are positioned so that the vertical board joints are staggered (see Figure 5) and overlapped at the building corners. Joints between boards greater than 2 mm can be filled with slivers of insulation board. Expansion foam approved by the Certificate holder may be used for filling gaps up to 5 mm.



- 16.10 Prior to the application of the main reinforcing mesh, additional pieces of reinforcing mesh (approximate size 350 by 250 mm) should be used diagonally at the corners of openings and at window reveals (see Figure 5).
- 16.11 To fit around details such as doors and windows, the boards may be cut with a sharp knife or a fine-tooth saw. If required, purpose-made aluminium-powder-coated window sills (complete with sill end caps), designed to prevent water ingress and incorporating drips to shed water clear of the system, are installed in accordance with the Certificate holder's instructions, but their performance is outside the scope of this Certificate.
- 16.12 At all locations where there is a risk of insulant exposure, eg window reveals or eaves, the system must be protected, eg by an adequate overhang or by purpose made sub-sills, seals or flashing.
- 16.13 Building corners, door and window heads and jambs are formed using corner profiles in accordance with the manufacturer's instructions. Corner profiles are fixed to all building corners.
- 16.14 A minimum of two mechanical fixings per board (equivalent to four fixings per m²) are applied through the boards into the substrate wall to prevent the panels from collapsing or moving while the adhesive sets. The fixings are removed after the adhesive has set, but appropriate structural calculations should be undertaken by a competent person.
- 16.15 Installation continues until the whole wall is completely covered including, where appropriate, the building soffits.
- 16.16 Window and door reveals should be insulated to minimise the effects of cold bridging. Where clearance is limited, strips of approved insulation should be installed to suit available margins.

Movement joints

16.17 Generally, movement joints are not required in the system but, if an expansion joint is already incorporated in the substrate, a movement joint must be included with the system (see Figure 6). Specific types of joint have not been assessed as part of the system and advice should be sought from the Certificate holder.

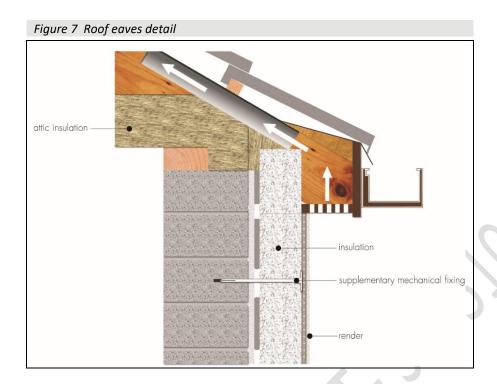


Basecoat and reinforcement

- 16.18 The basecoat is prepared by mixing each bag with the required amount of clean water in a suitable container using a paddle drill mixer to create a paste-like mortar in accordance with Certificate holder instructions (see section 1.2).
- 16.19 The basecoat is applied progressively, working in one-metre sections vertically or horizontally.
- 16.20 The reinforcing mesh is applied, ensuring it is free of wrinkles and fully embedded in the basecoat. Once the application of the basecoat is completed, the basecoat (with the embedded mesh) is left to dry. The drying time will depend upon the weather conditions, but a minimum of 48 hours should elapse before the primer is applied (if required).
- 16.21 The primed basecoat should be dry for at least 24 hours before application of the top or finishing coats.

Finishing coat

- 16.22 Prior to the application of the finishing coat, sealant should be applied as required, as per the Certificate holder's specification.
- 16.23 The application of the finishing coat is achieved by using a ready mixed paste applied using a stainless steel trowel, to a thickness of 1.5 to 3 mm or in accordance with the Certificate holder's instructions.
- 16.24 To prevent the finishing coat from drying too rapidly, it should not be applied in direct sunlight. Continuous surfaces must be completed without a break, and the finishing coats always be applied to a wet edge.
- 16.25 The finishing coats should be allowed to dry thoroughly before the paints are applied, in accordance with the Certificate holder's instructions.
- 16.26 At the top of walls (see Figure 7), the system must be protected by an adequate overhang or by an adequately sealed, purpose-made flashing (see Figures 8 and 9).



16.27 Care must be taken in the detailing of the system around openings and projections.

Figure 8 Typical window and door reveal details

supplementary mechanical fixing

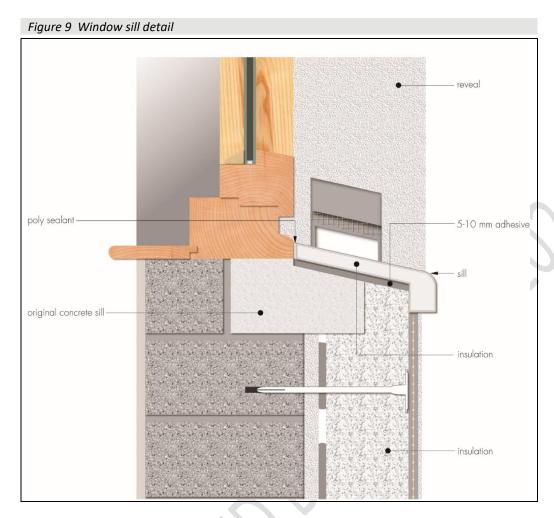
oversill

reveal insulation

reveal insulation

reveal insulation

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16.28 On completion of the installation, external fittings, eg rainwater goods, are re-fixed through the system into the substrate.

Technical Investigations

17 Tests

Results of tests were assessed to determine:

- reaction to fire classification in accordance with BS EN 13501-1: 2007
- hygrothermal performance (heat/spray and freeze/thaw cycling)
- render bond strength
- resistance to hard body impact
- water vapour permeability
- water absorption
- pull through resistance of fixings.

18 Investigations

18.1 Investigations were carried out to determine:

- durability
- adequacy of the fixing system
- the risk of interstitial condensation
- thermal conductivity and example U -values
- system wind load resistance.
- 18.2 The practicability of installation and the effectiveness of detailing techniques were assessed.

18.3 The manufacturing process was evaluated, including the methods adopted for quality control, and details were obtained of the quality and composition of the materials used.

Bibliography

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BRE Report BR 262: 2002 Thermal insulation: avoiding risks

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BS 8000-0: 2014 Workmanship on construction sites — Introduction and general

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NA to BS EN 1991-1-4 : 2005 UK National Annex to Eurocode 1 : Actions on structures — General actions — Wind actions

BS EN 1992-1-1: 2004 + A1: 2014 Eurocode 2: Design of concrete structures — General rules and rules for buildings NA + A2: 2014 to BS EN 1992-1-1: 2004 + A1: 2014 UK National Annex to Eurocode 2 — Design of concrete structures — General rules and rules for buildings

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BS EN 13914-1 : 2005 Design, preparation and application of external rendering and internal plastering — External rendering

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ETAG 004 : 2013 Guideline for European Technical Approval of External Thermal Insulation Composite Systems with Rendering.

Conditions of Certification

19 Conditions

19.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

19.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

19.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

19.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

19.5 In issuing this Certificate the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
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- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to CE marking.

19.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.